

Parameter settings for Hitachi, Mueller, P-Drive  
 Start with factory default settings first then change only those listed below

Parameter	Setting
F001	52
F002	2.5
F003	0.9
A001	01
A002	01
A003	50
A004	52
A021	20
A022	40
A023	52
A042	1
A043	10
A081	00
A082	230
A141	02
A142	03
B001	02
B002	2.5
B003	.3
B012	4
B022	5.0
B023	1.0
B030	4.0
B083	5.0
B085	01
B131	380
C003	02
C004	03
C014	00
C071	06